

SERIES 400

Model 425, Surge Protective Device

Guide Specifications

1.0 GENERAL

1.1 Summary : These specifications describe the electrical and mechanical requirements for a high-energy surge protective device (SPD). The specified system shall provide effective, high-energy surge current diversion and be suitable for use as Type 1, 20kA device per ANSI/UL 1449 Fourth Edition.

1.2 Standards : The specified system shall be designed, manufactured, tested and installed in compliance with the following codes and standards:

Underwriters Laboratories; ANSI/UL 1449 4th Edition 2014 Revision
Canadian Underwriters Laboratories (cUL)
American National Standards Institute and Institute of Electrical and Electronic Engineers (ANSI/IEEE C62.34, C62.41, C62.45)
Institute of Electrical and Electronic Engineers 1100 Emerald Book
Federal Information Processing Standards Publication 94 (FIPS PUB 94)
National Fire Protection Association (NFPA 20, 70, 75 and 780)
International Standards Organization (ISO) Company certified ISO 9001 for manufacturing, design and service

The system shall be UL listed and labeled under ANSI/UL 1449 Fourth Edition and the voltage protection ratings (VPRs) shall be permanently affixed to the SPD. Type 2 units of the product family shall also be cUL listed and labeled.

1.3 System Description: The system shall be constructed using multiple surge current diversion thermally protected metal oxide varistors (TPMOV). The surge current circuit shall be designed and constructed in a manner that ensures surge current sharing. Use of gas tubes, silicon avalanche diodes or selenium cells are unacceptable unless documentation from a nationally recognized laboratory demonstrates current sharing of all dissimilar components at all surge current levels.

1.4 Electrical Requirements (selection required)

1.4.1 Nominal System Operating Voltage

_____ VAC
_____ Configuration
_____ Phase
_____ Wires plus Ground

1.4.2 Maximum Continuous Operating Voltage (MCOV): The SPD and all components in the suppression path (including all current diversion components) maximum continuous operating voltage (MCOV) shall be greater than 115% of the nominal system operating voltage to ensure the ability of the system to withstand temporary RMS over-voltage (swell conditions).

1.4.3 Operating Frequency: The operating frequency range of the system shall be at least 47 - 63 Hz.

1.5 Overcurrent Protection: Fusing: All suppression components shall be thermally protected and rated to allow maximum specified surge current capacity. Devices that utilize a single fuse to protect two or more suppression paths are not accepted. Individual surge components shall be UL listed to be capable of interrupting up to 200 kA symmetrical fault current with 480 VAC applied. Replaceable fusing is unacceptable. Overcurrent protection that limits specified surge currents is not acceptable.

1.6 Performance Ratings:

1.6.1 Surge Current Capacity: (Selection Required)

_____ kA Surge Rating per Mode **(50)**
_____ kA Surge Rating per Phase (L-N & L-G) **(100)**

1.7 Design Requirements

1.7.1 Noise Attenuation: The filter shall provide an attenuation of 40 db max from 10 kHz to 100MHz, per 50 Ohm Insertion Loss Methodology from MIL 220A.

1.7.2 Protection Modes: The SPD shall provide protection as follows: All modes; L-L, L-N, L-G, N-G or L-L, L-G. Note: L = Line, G = Ground, N = Neutral

1.7.3 ANSI/UL 1449 Voltage Protection Ratings: The maximum UL 1449 listed Voltage Protection Ratings for each and/or all of the specified protection modes shall not exceed the following:

System Voltage	ANSI/UL 1449 Fourth Edition VPR's			
	L-N	N-G	L-G	L-L
120/240, 120/208	700	700	700	1200
240 Delta	n/a	n/a	1200	1200
277/480	1200	1200	1200	2000
347/600	1500	1500	1500	2500
480 Delta	n/a	n/a	1800	2500
600 Delta	n/a	n/a	2000	2500

1.7.4 ANSI/UL 1449 Nominal Discharge Current: The ANSI/UL 1449 Nominal Discharge Current Rating shall be a minimum of 20kA.

1.7.5 Life Cycle Testing: The SPD shall be duty life cycle tested to withstand 10kA (8x20µs), 20kV (1.2x50µs), IEEE C62.41 Category C surge current with less than 5% degradation of clamping voltage. The minimum numbers of surges the unit shall be able to protect against are:

Number of Cycle Surges **(Selection Required)**

_____ Life Cycle Surges per Mode **(500)**
_____ Life Cycle Surges per Phase **(1000)**

1.8 Submittals

1.8.1 Documentation: These specifications are based on the ASCO Model 425. All other manufacturers shall submit for 10-day pre-approval, a detailed compliance or exception statement to all provisions of this specification to allow consideration. Additionally, manufacturers shall submit test data verifying the following: life cycle testing, overcurrent protection, ANSI/UL 1449 Fourth Edition, noise attenuation and surge current capacity. Failure to do so will result in product disapproval. Any deviation from the published specification will result in an applicable deduct applied.

1.8.2 Equipment Manual: The manufacturer shall furnish an installation manual with installation, startup, and operating instructions for the specified system.

1.8.3 Drawings: Electrical and mechanical drawings shall be provided by the manufacturer that show unit dimensions, weights, component and connection locations, mounting provisions, connection details and wiring diagram.

1.9 Quality Assurance: The manufacturer shall be ISO 9001:2000 certified. The manufacturer shall have been engaged in the design and manufacturer of such products for a minimum of 20 years.

1.10 Environmental Requirements

Storage Temperature:	-55 to +85°C (-67 to +185°F)
Operating Temperature:	-40 to +85°C (-40 to +185°F)
Relative Humidity:	0% to 95% (non-condensing)
Audible Noise:	less than 45dB at 5 feet (1.5m)
Operating Altitude:	0 to 18,000 feet (5,486m) above sea level

- 1.11 Warranty:** The manufacturer shall provide a full ten year warranty from date of shipment against any part failure when installed in compliance with manufacturer's written instructions, UL listing requirements, and any applicable national or local electrical codes. Manufacturer shall make available (local, national) field engineering service support. Where direct factory employed service engineers are not locally available, travel time from the factory or nearest dispatch center shall be stated.

2.0 PRODUCTS

- 2.1 Enclosure:** The specified system shall be provided in a heavy duty NEMA 4X enclosure rated UL94-5V, the best rating for resistance to flammability available.

- 2.2 Connections:** 24 inches of 12AWG Wire Leads shall be provided to accommodate connection to phases, neutral, and ground where applicable. 24 inches of 18AWG Wire Leads shall be provided to accommodate relay alarm contact connection.

- 2.3 Internal Connections and Serviceability:** The system shall be designed for simple change out of any SPD by a qualified electrician. Designs that require factory service are not acceptable. All connections, conductors and terminals must be appropriately sized for specified surge current capacity.

2.4 Standard Features:

- 2.4.1 Unit Testing Capability**—The SPD monitoring circuitry must continually verify the protection status during operation and display this information on the front cover status panel. The integrity of all fuses must be indicated on the status panel.
- 2.4.2 Unit Status Indicators**—SPD shall have an integral status circuit that monitors the operational status of all modes of protection, including Line to Neutral, Line to Ground and Neutral to Ground. No manual testing is required to confirm the integrity of the suppression and filter systems. The SPD shall be equipped with red and green solid state indicators mounted within the enclosure and be externally visible.
- 2.4.3 Audible Alarm**—SPD shall be equipped with an audible alarm that is activated during a fault condition
- 2.4.4 Dry Contacts for Remote Monitoring**—SPD must have a minimum of 1 set of electrically isolated Form C dry contacts, one normally open and one normally closed.
- 2.4.5 Undervoltage Detection**—SPD shall be equipped with 70% undervoltage detection.
- 2.4.6 Phase Loss Monitoring**—SPD shall be equipped with phase loss monitoring.
- 2.4.7 Power Loss Monitoring**—SPD shall be equipped with power loss monitoring.

2.5 Optional Features

- 2.5.2 Remote Monitor Panel**—A self-contained monitoring panel shall be available to allow remote annunciation of the system status. Input power to the monitoring panel shall be equipped with an 1828.8 mm (6-foot) long input power cord with a NEMA 5-15 plug. The monitor panel shall have

an audible alarm, red and green LED's, an alarm on/off switch to silence and a push-to-test alarm switch.

2.6 Testing

2.6.1 Component Testing and Monitoring: The proposed product shall be single pulsed surge current tested in all modes at the rated surge currents by an industry recognized independent test laboratory. The test shall include a surge impulse (6kV [1.2x50µs], 500 amp [8x20 µs] waveform) to benchmark the unit's suppression voltage. The applied impulse is followed by a single pulse surge of the maximum rated surge current magnitude, followed by a second 6kV [1.2x50µs], 500 amp [8x20 µs] impulse as a means of measuring clamping deviation (component degradation). Compliance is achieved if the two measured suppression voltage do not vary by more than 5%.

Due to present industry test equipment single pulse surge current capacities over 200,000 amps are established via testing of individual modules in each mode.

3.0 EXECUTION

3.1 Installation: The installing contractor shall install the parallel SPD with short and straight conductors as practically possible. The contractor shall twist the SPD input conductors together to reduce input conductor inductance. The contractor shall follow the SPD manufacturer's recommended installation practices as found in the installation, operation and maintenance manual and comply with all applicable codes.

These guide specifications comply with the outlines of the Construction Specification Institute per CSI MP-2-2-85 and MP-2-1-88.